

CLAIMS

What is claimed is.

- 1 1. A thermal interface structure comprising:
2 at least one carbon nanotube oriented substantially parallel to a
3 desired heat transfer axis of the thermal interface; and
4 an interstitial material in which the nanotubes are embedded.

- 1 2. The structure of claim 1, wherein the structure has a first surface to
2 contact a surface of a circuit die and a second surface to contact a surface of a
3 cooling solution, the first and second surfaces being substantially parallel to each
4 other.

- 1 3. The structure of claim 2, wherein the thickness of the structure from
2 the first surface to the second surface is about 5 to 20 microns.

- 1 4. The structure of claim 1 wherein the interstitial material is a
2 polymeric material.

- 1 5. The structure of claim 4, wherein the polymeric material is selected
2 from the group consisting of polycarbonate, polypropylene, polyacetal,
3 polyoxymethylene and polyformaldehyde.

- 1 6. A thermal interface comprising:
2 at least one bundle of carbon nanotubes, the bundles oriented
3 substantially parallel to each other and to a heat transfer flow path of the
4 thermal interface; and
5 an interstitial material between the bundles of nanotubes.
- 1 7. The thermal interface of claim 6 wherein the interstitial material is a
2 polymeric material.
- 1 8. The thermal interface of claim 6 wherein the thermal interface has
2 first and second generally planar surfaces which are each substantially
3 perpendicular to the heat transfer path.
- 1 9. A heat transfer structure for use with a semiconductor die
2 comprising:
3 a heat sink having a surface to couple to the die; and
4 a thermally conductive element comprising a first surface coupled to
5 the heat sink and a second surface coupled to the semiconductor die, the
6 thermally conductive element comprising a plurality of carbon nanotubes
7 oriented with their axes substantially perpendicular to the first and second
8 surfaces.
- 1 10. The heat transfer structure of claim 9 wherein the thermally
2 conductive element also comprises an interstitial bonding material
3 interspersed among the carbon nanotubes.
- 1 11. The heat dissipating structure of claim 10 wherein the interstitial
2 bonding material is a polymeric material selected from the group consisting
3 of polycarbonate, polypropylene, polyacetal, polyoxymethylene and
4 polyformaldehyde.

1 12. The heat dissipating structure of claim 9 wherein the thermally
2 conductive element has a surface area that is substantially the same as the
3 surface area of the die.

1 13. The heat dissipating structure of claim 12 wherein the thickness of
2 the thermally conductive element is between **10** and **50** microns.

1 14. An electronic assembly comprising at least one integrated circuit
2 package comprising:
3 at least one integrated circuit die;
4 a heat sink having a surface coupled to the die; and
5 a thermally conductive element comprising a first surface coupled to
6 the heat sink and a second surface coupled to the die, the thermally
7 conductive element comprising a plurality of carbon nanotubes oriented with
8 their axes substantially perpendicular to the first and second surfaces.

1 15. The electronic assembly of claim 14 wherein the thermally
2 conductive element also comprises an interstitial material embedded among
3 the carbon nanotubes.

1 16. The electronic assembly of claim 15 wherein the interstitial material
2 is a polymeric material selected from the group consisting of polycarbonate,
3 polypropylene, polyacetal, polyoxymethylene and polyformaldehyde.

1 17. A data processing system comprising:
2 a bus coupling components to the data processing system;
3 a display coupled to the bus;
4 external memory coupled to the bus; and
5 a processor coupled to the bus and comprising an electronic assembly
6 including at least one electronic package comprising:

7 at least one integrated circuit die;
8 a heat sink having a surface coupled to the die; and
9 a thermally conductive element comprising a first surface coupled to
10 the heat sink and a second surface to couple to the die, the thermally
11 conductive element comprising a plurality of carbon nanotubes oriented with
12 their axes substantially perpendicular to the first and second surfaces.

1 18. The data processing system of claim 17 wherein the thermally
2 conductive element comprises an interstitial material interspersed among the carbon
3 nanotubes.

1 19. The data processing system of claim 18 wherein the interstitial
2 material is a polymeric material selected from the group consisting of
3 polycarbonate, polypropylene, polyacetal, polyoxymethylene and
4 polyformaldehyde.

1 20. A method of fabricating a thermal interface structure comprising:
2 embedding an array of substantially aligned carbon nanotubes in an
3 interstitial material to form an intermediate having a layer of substantially
4 aligned carbon nanotubes embedded therein; and
5 removing excess material from the intermediate to provide a thermal
6 interface structure having a first substantially planar surface for engaging a
7 surface of one object and a second substantially planar surface for engaging
8 a surface of another object, the first and second surfaces oriented
9 substantially perpendicular to the substantially aligned carbon nanotubes.

1 21. The method of claim 20 wherein the array of substantially aligned
2 carbon nanotubes also comprises a substrate from which the carbon nanotubes
3 project and wherein the removing of excess material also comprises removing at
4 least a portion of the substrate.

1 22. The method of claim 20 wherein removing excess material comprises
2 chemical mechanical polishing of the intermediate.

1 23. The method of claim 20 wherein removing excess material comprises
2 etching the intermediate.

1 24. A method of providing a thermal intermediate between two objects
2 comprising:
3 providing an array of substantially aligned carbon nanotubes coupled
4 to one of the objects;
5 embedding the array of substantially aligned carbon nanotubes in an
6 interstitial material to form a layer of substantially aligned carbon nanotubes
7 embedded therein; and
8 coupling the array to the other object.

1 25. The method of claim 24 wherein providing the array coupled to the
2 object comprises forming the carbon nanotubes on the surface of the object

1 26. The method of claim 24 wherein providing the array coupled to the
2 object comprises
3 forming the array on a substrate;
4 embedding the array in an interstitial material;
5 removing the substrate; and
6 coupling the array to the object.